

**Work Order ID 62734**

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Item ID: D350-607-143

Accept



Setup Start



Revision ID:

Stop



Item Name: Automatic Lid Opener Installation

Start Date: 10/06/10 Start Qty: 2.00



Cust Item ID:

Required Date: 10/07/10 Req'd Qty: 2.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

Draw Nbr

Revision Nbr

D350-607-1

A

100

0.00



DC

Document Control

Memo

0.00

Photocopy bluefile & type labels per PPP D350-607-143  
CHG001

110

Pick Kit

0.00



Packaging

Packaging

Memo

0.00

120

QC4- 100% Inspect kits for completeness

0.00



QC

Quality Control

Memo

0.00

  
8/10/10/13

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Item ID: D350-607-143

Accept



Setup Start



Revision ID:

Stop



Item Name: Automatic Lid Opener Installation

Start Date: 10/06/10 Start Qty: 2.00



Cust Item ID:

Required Date: 10/07/10 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130

0.00



Packaging

Memo

0.00

Identify and pack for shipping as per PPP D350-607-143

Location: C-4

PPP rev: \_\_\_\_\_

*Handwritten:* 10/10/12 (2)

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

*Handwritten:* 10/10/12  
MF  
10-90-72

*Handwritten signature*

*Handwritten signature*

*Handwritten signature*

# Picklist Print

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Work Order ID: 62734

Parent Item: D350-607-143

Parent Item Name: Automatic Lid Opener Installation

Start Date: 10/06/10





Required Date: 10/07/10

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP RevA: New issue DD verified by:EC  
per dwg revC DD 10.01.18 verified by:EC  
545 DD 10.04.19 verified by:EC

IPP RevB: as  
IPP Rev:C as per ecn10-

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3953-7  Spring Spacer		Manufactured	No			110	Each	10.0000	1	2		10/10/78	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST103		10							
				59438		10							
D3953-3  Gas Spring Stud, Lid		Manufactured	No			110	Each	10.0000	1	2		10/10/78	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST102		10							
				59437		10							
D3953-5  Gas Spring Stud, Base		Manufactured	No			110	Each	19.0000	1	2		10/10/78	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST101		19							
				53758		19							
D3953-9  Gas Spring Washer		Manufactured	No			110	Each	18.0000	1	2		10/10/78	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST101		2							
				53642		2							
				ST103		16							
				60008		16							

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Work Order ID: 62734

Parent Item: D350-607-143

Parent Item Name: Automatic Lid Opener Installation

Start Date: 10/06/10

Required Date: 10/07/10

Start Qty: 2.00

Required Qty: 2.00

D3953-11  
Gas Spring Spacer

Manufactured No

110 Each

12.0000

1

2



10/10/7-8

Location

Loc Qty

Loc Code

ST101

12

52767

12

D3953-15  
Gas Spring Bracket

Manufactured No

110 Each

18.0000

1

2



2  
10/10/7-8

Location

Loc Qty

Loc Code

ST101

18

52762

2

53437

16

D3953-17  
Gas Spring Spacer

Manufactured No

110 Each

18.0000

1

2



2  
10/10/7-8

Location

Loc Qty

Loc Code

ST101

18

57143

1

59197

17

D3969-1  
Spring (Basket Lid)

Manufactured No

110 Each

42.0000

1

2



2  
10/10/7-8

Location

Loc Qty

Loc Code

ST272

42

52800

5

52889

25

53759

12

2

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Work Order ID: 62734

Parent Item: D350-607-143



Parent Item Name: Automatic Lid Opener Installation

Start Date: 10/06/10

Required Date: 10/07/10



Start Qty: 2.00

Required Qty: 2.00

AN3C11A	Purchased	No	110	Each	44.0000	2	4		<u>10/10/7.50</u>
									
BOLT									



<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

ST351	44	
112969	44	

AN3C15A	Purchased	No	110	Each	62.0000	2	4		<u>10/10/7.50</u>
									
Bolt									

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

ST352	62	
112255	12	
112969	50	

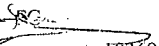
AN310-4	Purchased	No	110	Each	31.0000	2	4		<u>10/10/7.50</u>
									
NUT									

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

ST324	31	
115107	31	

MS21043-3	Purchased	No	110	Each	2,587.000	4	8		<u>10/10/7.50</u>
									
Nut									

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

	76	
103691	76	
ST301	2511	
111382	46	
112314	2465	

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Work Order ID: 62734

Parent Item: D350-607-143

Parent Item Name: Automatic Lid Opener Installation

Start Date: 10/06/10

Required Date: 10/07/10

Start Qty: 2.00

Required Qty: 2.00

MS24665-2-12 Purchased No

110 Each

97.0000

2

4



10/10/10

COTTER PIN

## Location

## Loc Qty

## Loc Code

ST309

97

111499

97

4

NAS1149C0332R

Purchased

No

110

Each

5,089.000

4

8



10/10/10

Washer

## Location

## Loc Qty

## Loc Code

ST297

5089

113524

10

113737

150

115000

125

115698

78

115816

1126

115832

3600

8

NAS1149C0432R

Purchased

No

110

Each

670.0000

2

4



10/10/10

Washer

## Location

## Loc Qty

## Loc Code

ST297

670

114292

80

114742

590

4